

303 1/2

- Split - 2 -

RWSTH

Work Order ID 136792-2

136792

Page 1

Item ID: D2652

Revision ID:

Item Name: Bushing

Start Date: 9/9/2015

Start Qty: 500.00

500

Required Date: 9/11/2015

Req'd Qty: 500.00

500

Cust Item ID:

Customer:

Reference:

Accept

N9000040100

Setup Start

NS1

Stop

NS2

Approvals:

Process Plan: SH

Date:

20150909

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2652

Rev A

100

0.00

100

Hardinge

Hardinge CNC LATHE SMALL

Memo

0.17

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA252 & DWG D2652FOLIO
REV: N/A DWG REV: A 2-DEBURR AS REQUIRED

DAS

44

9-89

15/09/09
15/10/14

110

0.00

110

QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.08

Quality Control

DAS

44

9-89

15/09/09
15/10/14

120

0.00

120

QC

QC8- Inspect parts - second check

Memo

0.17

Quality Control

DAS

40

9-89

15/10/15

Work Order ID 136792

September 09, 2015 8:43:46 AM

136792

Page 2

Item ID: D2652 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bushing
Start Date: 9/9/2015 Start Qty: 500.00 ***500*** Cust Item ID:
Required Date: 9/11/2015 Req'd Qty: 500.00 ***500*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: st 009 0.00***130***

Packaging

Memo

0.08

Packaging

160 27
9-89

OCT 15 2015

140

QC21- Final Inspection - Work Order Release 0.00

140

QC

Memo

0.83

Quality Control

ML5

OCT 15 2015

SK 20151015

Picklist Print

Page 1

September 09, 2015 8:43:53 AM

Work Order ID: 136792

136792

Parent Item: D2652

D2652

Parent Item Name: Bushing

Start Date: 9/9/2015

Required Date: 9/11/2015

Start Qty: 500.00

Required Qty: 500.00

Comments: IPP Rev:B02.06.13Now machined in house.NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.500		Purchased	No			100	f	62.1740	0.055	28.94737			

M303R0 500

303 Round Bar 0.500"

DAS
44
9-89

15/09/09

Location

Loc Qty

Loc Code

MAT

60

~~X~~ m133038

60

MAT028

2.174

m132775

2.174

DAS
44
9-89

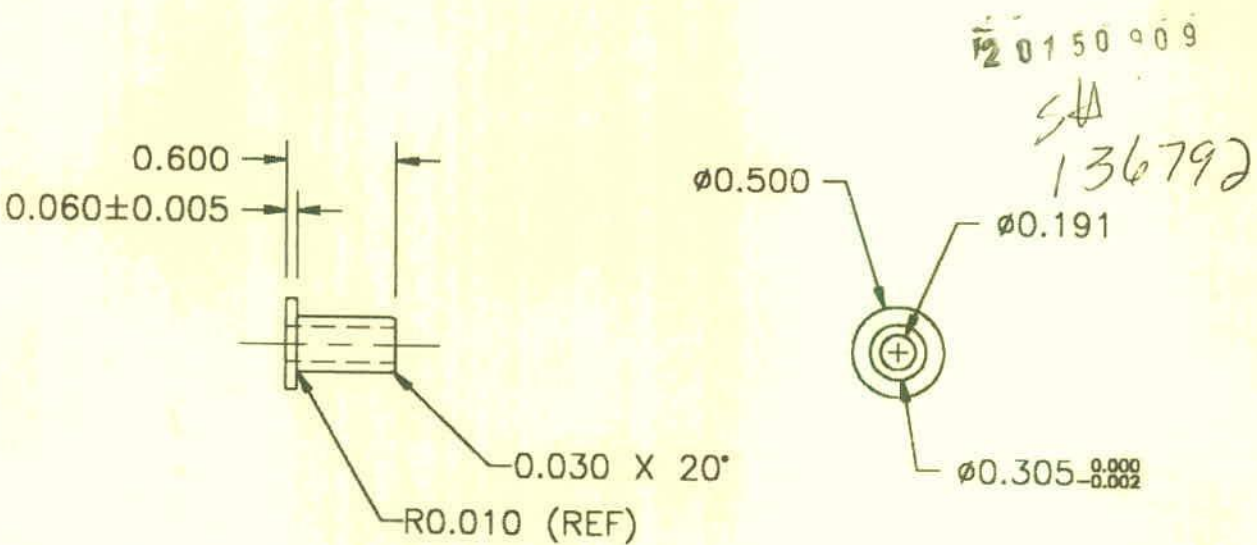
15/10/15

9.51



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS



MATERIAL: AISI 303 SS
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QST 018 UNLESS OTHERWISE NOTED

